

SMART WASTE SEGREGATION USING ARTIFICIAL INTELLIGENCE: A PATH TOWARDS SUSTAINABLE WASTE MANAGEMENT

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Abstract

The rapid growth of urban populations and industrialization has led to a surge in municipal solid waste (MSW), posing significant environmental and public health challenges. Traditional waste management systems relying on manual sorting and fixed collection schedules struggle to keep pace. Integrating Artificial Intelligence (AI) and the Internet of Things (IoT) into waste management presents a transformative solution, optimising collection, sorting, and recycling processes. AI-driven technologies like machine vision, image recognition, and sensor-based sorting enable precise material identification, enhancing recycling efficiency and minimising landfill contributions. Innovations like Radio Frequency Identification (RFID) tags and smart bins further optimise collection routes and prevent overflow. The fusion of AI and IoT facilitates real-time monitoring, predictive maintenance, and data-driven decision-making, reducing operational costs and environmental impact. Despite these advancements, India faces challenges in AI adoption, including high initial costs, lack of infrastructure, diverse waste composition, and skill gaps. Socio-economic factors, such as the impact on informal waste workers, require inclusive policies to ensure equitable integration. By embracing AI and IoT, urban areas can transition towards a circular economy, reducing carbon emissions and enhancing resource recovery. Collaboration between policymakers, tech providers, and communities is crucial to overcoming barriers and achieving sustainable urban waste management.

INTRODUCTION

"Industrial growth and increasing populations have led to extraordinary amounts of solid waste created globally." (Ahmed et al., 2022). This increase in waste generation, along with limited landfill space and the environmental effects of improper disposal, has made municipal solid waste one of the most critical issues of our time. (Maiurova et al., 2022). Conventional waste management practices, which once depended on regular collection, manual sorting, and landfill disposal, are now finding it difficult to cope with the swiftly rising amounts of waste. (Li et al., 2023) These systems generally use predetermined collection schedules and simple sorting methods, often leading to overflowing bins in busy locations, excessive greenhouse gas emissions, and ineffective resource management. (Ferronato & Torretta, 2019) In this current era, urban areas are challenged to lower their carbon emissions and achieve sustainability objectives, and the drawbacks of these systems become more noticeable. Poor and incorrect waste management methods have also been proven to lead to public health emergencies directly, as overflowing landfills and illegal dumping result in disease spread and the contamination of water supplies.

In India, approximately 26,000 tonnes of plastic waste are generated daily, with over 10,000 tonnes remaining uncollected. This waste originates from five major cities: Delhi, Mumbai, Bengaluru, Chennai, and Kolkata. Maharashtra and Delhi are the most significant municipal solid waste and plastic producers. Globally, waste management has traditionally been a manual process, but some countries have begun adopting AI to improve efficiency and sustainability. Implementing such technologies in India could pave the way for more innovative, safer, and effective waste management practices.

AI-based models have found applications across various academic fields, including engineering and medicine, and their potential in municipal waste management is increasingly recognised. Proper waste regulation is crucial for safeguarding both the environment and public health. The municipal waste management sector has undergone significant changes by adopting circular economy (CE) practices, which focus on generating value from waste. However, waste collection and categorisation remain some of the most challenging aspects of transitioning toward a more circular economy. Integrating AI technologies can streamline these processes, enhancing efficiency and sustainability.

We must develop more efficient and innovative solutions for waste management. Artificial Intelligence (AI) is emerging as a powerful tool to help sort waste and divert recyclable materials from landfills. This growing challenge presents a significant opportunity for integrating AI technology in waste management. Issues related to e-waste, plastic waste, and municipal solid waste strain existing systems and pose considerable health risks to workers. The US Public Health Service has identified 22 diseases linked to poor solid waste management

practices. In this context, AI could play a crucial role in enhancing public health by reducing exposure to disease and optimising waste processing.

The waste processing cycle comprises four significant steps: waste disposal, waste collection, waste sorting (at processing plants), and finally, the processing or treatment of waste. Countries such as South Korea, Finland, and Australia have begun addressing three of these steps using artificial intelligence (AI). For instance, intelligent trash bins are being utilised to identify the type of waste being discarded, while one promising solution is using Radio Frequency Identification (RFID) tags. These tags can be attached to waste bins or individual items, enabling real-time collection and disposal tracking. Combined with AI, RFID data can help optimise collection routes, monitor bin fill levels, and ensure timely pickups, reducing the chances of overflowing bins and improper disposal. Additionally, RFID tags can facilitate more accurate sorting of recyclable materials, enhancing efficiency in recycling processes and reducing landfill dependency. A key advantage of these technologies is their efficiency; intelligent trash bins and waste sorters can outperform human workers and enhance their effectiveness over time by analysing their historical data.

INTEGRATING ARTIFICIAL INTELLIGENCE (AI) WITH THE INTERNET OF THINGS (IOT)

In recent years, the rapid advancement of digital technologies, particularly artificial intelligence (AI) and the Internet of Things (IoT), has introduced innovative solutions to tackle emerging challenges (Seyyedi et al., 2024). These technologies fundamentally transform how cities collect, sort, and recycle waste (Shennib et al., 2024). AI empowers systems to make informed decisions based on data, enhancing accuracy and efficiency in route planning, waste sorting, and various aspects of municipal solid waste (MSW) management (Shijina et al., 2024). For instance, AI-driven algorithms can analyse complex datasets to optimise collection schedules, reducing pickups' frequency while ensuring bins are emptied before overflowing and preventing unnecessary collection of underused bins (Shijina et al., 2024). This optimisation of resources enhances the reliability of collection systems but also lowers fuel costs and emissions.

When combined with AI, IoT becomes even more revolutionary. AI algorithms can evaluate data generated by IoT to forecast waste generation trends in urban areas, adjust collection schedules dynamically, and optimise resource distribution. For instance, machine learning models can predict peak waste levels during events or certain seasons, allowing cities to address the situation proactively. Moreover, AI-driven automated sorting systems can enhance recycling effectiveness by accurately categorising waste, significantly lowering landfill contributions. The fusion of AI and IoT improves waste collection and sorting and promotes a circular economy, as recyclable materials can be monitored throughout their lifecycle, ensuring increased transparency and sustainability. By utilising AI and IoT, urban areas can implement SMART (self-monitoring, analysis, and reporting technology) and adaptable municipal solid waste management solutions that tackle the rising issues of solid waste production. This collaboration minimises environmental effects, optimises the use of existing and potential resources, and assists cities in meeting sustainability objectives, marking a significant shift in waste management practices. Intelligent waste management solutions that employ AI and IoT have already shown immense potential in various cities globally.

For instance, smart bins integrated with IoT sensors can detect when they are nearing capacity and automatically alert collection services. This proactive approach helps prevent overflow while ensuring that collection resources are utilised only when needed. Furthermore, route optimisation algorithms can analyse traffic patterns, bin fill levels, and fuel consumption data to identify the most efficient collection routes and schedules. These algorithms significantly reduce fuel consumption and wear on vehicles by eliminating unnecessary trips, decreasing the overall carbon footprint associated with waste collection activities. Such enhancements in efficiency are crucial as cities seek to balance environmental responsibility with operational costs.

AI AND IOT IN WASTE SEGREGATION

Automated waste-sorting systems are revolutionising the efficiency and accuracy of material recovery facilities (MRFs), mainly by integrating AI and machine learning technologies. In these facilities, waste is categorised, processed, and prepared for recycling; however, traditional systems often rely heavily on manual labour and incur substantial operational costs due to inefficiencies and technological limitations in sorting. The advent of AI-driven robotics, computer vision technologies, and IoT-enabled smart sensors has significantly transformed waste processing. These innovations reduce reliance on human labour and provide unparalleled precision in sorting, which is crucial for improving recycling rates and minimising the amount of waste directed to landfills. One notable advancement in Material Recovery Facilities (MRFs) is the development of automated sorting systems that leverage AI to recognise, categorise, and segregate various materials with remarkable precision. Robotic arms equipped with machine learning algorithms and sophisticated sensors can identify various waste items, including metals, plastics, glass, paper, and various types of plastics that older systems often struggle to differentiate. These state-of-the-art systems are trained on extensive datasets, allowing them to detect subtle

variations in waste materials, ensuring that each item is sorted accurately and directed to the appropriate recycling stream.

AI-powered computer vision systems play a crucial role in automated sorting operations, enhancing the speed and reliability of waste identification and classification. By computer vision, sorting facilities can monitor conveyor belts in real time, analysing each item's shape, colour, size, and texture to determine its material type. This enables highly effective separation, as items are immediately classified and directed to the correct processing areas. The rapid operation of computer vision systems optimises the continuous movement of materials along the sorting line, reducing bottlenecks and improving throughput. The precision of these systems is particularly beneficial in separating complex items, such as mixed plastic packaging that may comprise multiple layers of different materials.

USE OF ARTIFICIAL INTELLIGENCE IN WASTE SORTING TECHNIQUES

Waste segregation plays a crucial role in waste management, as it involves classifying and separating various types of waste for appropriate treatment or recycling (Chen et al., 2021; Latha et al., 2022). Incorporating Artificial Intelligence (AI) technologies into waste sorting has revolutionised this process by significantly enhancing accuracy, speed, and efficiency (Anitha et al., 2022). The following sections will delve into the latest trends and advancements in AI-driven waste sorting technologies.

A. Image recognition and machine vision

Image recognition and machine vision technologies are increasingly important for sorting waste (Baduge et al., 2022). These technologies use AI algorithms to analyse images or videos of waste items and identify their materials. Recent developments include using high-resolution cameras, better image-processing methods, and advanced deep-learning models (Kakani et al., 2020).

B. Automated technologies waste sorting

Automated sorting technologies utilise AI algorithms to identify and categorise waste materials based on their composition (Ma et al., 2020). These cutting-edge systems employ advanced sensors, such as near-infrared (NIR) spectroscopy, X-ray fluorescence (XRF), and hyperspectral imaging, to analyse the physical and chemical properties of various waste items (Yan et al., 2021). After data collection, AI algorithms process this information to determine the material composition and sort the waste into appropriate categories.

By automating the sorting process, AI-driven systems can efficiently and accurately distinguish recyclables from non-recyclables, organic waste, and contaminants, thereby ensuring the purity of recycled materials (Yan et al., 2021). Nonetheless, several significant challenges must be addressed to achieve effective implementation. One notable challenge is the complexity of waste streams, which often contain a diverse array of materials that can be difficult to classify accurately (Mookkaiah et al., 2022). Additionally, contaminants and impurities in these streams can disrupt the sorting process, reducing the quality of recycled materials (Gundupalli et al., 2017).

Ensuring the reliability and scalability of AI-driven sorting technologies across various waste management facilities and environments also poses considerable challenges. Overcoming these obstacles necessitates ongoing research and development to improve AI algorithms' accuracy and efficiency, as well as infrastructure investments and training to implement these technologies in waste management operations successfully.

C. Sensor-based waste sorting techniques

Sensor-based sorting methods, enhanced by AI algorithms, greatly enhance the precision and effectiveness of waste sorting operations by automating and refining the recognition and segregation of different materials. These systems leverage a variety of sensors, such as near-infrared (NIR), X-ray transmission, and optical sensors, to identify and categorise materials based on their physical characteristics, including colour, size, and density (Feng et al., 2022). AI algorithms process the real-time data collected from these sensors, allowing for accurate identification and sorting of materials like plastics, metals, paper, and glass. By continually learning from the data and improving their classification standards, AI-powered sorting systems can attain higher accuracy rates and reduce the occurrences of misclassification. This results in fewer contaminants in recycling streams, improved quality of recyclable materials, and an overall enhancement in the efficiency of the recycling process.

AI algorithms analyse data gathered from various sensors, enabling the precise identification and categorisation of waste items into distinct groups. Moreover, sensor-based sorting techniques are being enhanced with real-time feedback mechanisms that facilitate immediate adjustments to sorting parameters based on the characteristics of the incoming waste stream (Koinig, 2023). This adaptability ensures accurate and efficient sorting, even with diverse waste compositions. Current trends in AI-driven waste sorting technologies focus on improving accuracy, speed, and adaptability. By integrating advanced sensors, image recognition, machine vision, robotics, and machine learning algorithms, these processes become more efficient, decrease contamination, and enhance the quality of recycled materials (Mookkaiah et al., 2022).

D. Robotic waste sorting systems

Robotic sorting systems combine robotics with artificial intelligence to automate waste sorting (Subramanian et al., 2021). These systems use robotic arms with sensors, cameras, and AI algorithms to identify and sort

waste items based on their composition (Shreyas Madhav et al., 2022). Current trends in robotic sorting include advancements in gripping technologies, enhanced sensor capabilities, and improved AI algorithms. Techniques such as reinforcement learning enable robots to develop optimal picking strategies and adapt to various waste compositions. Additionally, collaborative robots, or cobots, are increasingly used to work alongside human operators, leading to greater efficiency and safety in waste sorting operations (Sarc et al., 2019).

Using AI-powered robots to sort and process waste raises important ethical issues, especially regarding job loss and fairness in environmental practices (Bag, 2023). When robots take over tasks that people used to do, workers in the waste management industry may face job loss and economic challenges. It is important to consider how AI technologies affect society and the environment. We must create policies that provide fair job access and reduce negative impacts on workers and communities. To tackle these important issues, policymakers, industry leaders, and community members must work together. This will help ensure that AI-powered robots support sustainable and fair waste management practices.

BENEFITS OF AI FOR WASTE SEGREGATION

AI offers several benefits in waste separation, making the process more efficient, accurate, and sustainable.

1. Improved Sorting Accuracy

- **Computer Vision and Sensors:** AI systems scan waste items using cameras and infrared sensors. Machine learning algorithms analyse the images and highly accurately classify plastic, glass, metal, or paper materials.
- **Material Recognition:** These systems can distinguish between different types of plastics (like PET and HDPE) or separate contaminated paper from clean paper, which is difficult for the human eye.
- **Reduced Contamination:** Proper classification reduces contamination in recycling streams, ensuring that only the right materials enter each recycling process. This leads to higher-quality recycled products.

2. Increased Efficiency

- **Automation:** AI-driven robots work 24/7 without fatigue, processing waste much faster than human workers.
- **High-speed Sorting:** Traditional waste separation can be slow, especially in high-volume facilities. AI-powered systems can scan and sort thousands of items per hour, significantly increasing throughput.
- **Optimized Workflow:** AI algorithms optimise the conveyor belt speed and sorting mechanisms to handle varying loads efficiently.

3. Cost Reduction

- **Reduced Labor Costs:** AI reduces the need for large teams of manual sorters, cutting down labour expenses.
- **Fewer Errors:** Improved accuracy means fewer mistakes requiring re-sorting, saving time and money.
- **Long-term Savings:** Though initial investment in AI technology can be high, the long-term savings in operational costs and improved efficiency make it cost-effective.

4. Real-time Monitoring and Data Insights

- **Continuous Monitoring:** AI systems continuously monitor waste streams, providing instant feedback on sorting performance.
- **Data Collection:** Every item that passes through the system is logged, creating a wealth of data. Facilities can analyse this data to track the waste types and adjust processes accordingly.
- **Quick Adjustments:** AI can automatically recalibrate sorting criteria if it detects changes in the waste composition.

5. Maximized Resource Recovery

- **Material Recovery:** AI ensures that valuable materials, such as aluminium or rare plastics, are accurately separated and sent for recycling.
- **Waste Reduction:** It reduces the amount of recyclable materials mistakenly sent to landfills, improving overall recycling rates.
- **Circular Economy Support:** By recovering more resources, AI contributes to the circular economy, where materials are continuously reused rather than discarded.

6. Predictive Maintenance

- **Machine Health Monitoring:** AI tracks sorting machine performance and predicts when maintenance is required.

- **Downtime Reduction:** Preventive maintenance helps avoid sudden breakdowns, ensuring smooth operations and minimising downtime.
 - **Cost Savings:** Regular maintenance reduces the risk of expensive repairs or equipment replacement.
- 7. Environmental Impact**
- **Reduced Landfill Waste:** AI reduces the volume of waste sent to landfills by accurately separating recyclables.
 - **Lower Carbon Footprint:** Improved recycling reduces the need to extract raw materials, lowering energy consumption and carbon emissions.
 - **Cleaner Environment:** Minimizing waste and optimising recycling create a healthier environment.

CHALLENGES FOR THE IMPLANTATION OF AI IN INDIA

While Artificial Intelligence (AI) holds immense potential to transform waste management practices, several challenges and limitations must be addressed for successful implementation (Vyas et al., 2023; Zhang et al., 2019). Current trends highlight the following key areas of concern:

1. High Initial Costs

- **Infrastructure Investment:** Using AI-powered waste management systems requires significant capital for advanced machinery, sensors, and software.
- **Funding Challenges:** Many municipalities and local bodies lack the budget for such investments, making it hard to adopt these technologies at scale.

2. Lack of Infrastructure

- **Inconsistent Waste Collection Systems:** India's waste collection process is often informal and unorganised, making it challenging to integrate AI smoothly.
- **Insufficient Sorting Facilities:** Many cities lack proper Material Recovery Facilities (MRFs) where AI can be deployed effectively.

3. Diverse Waste Composition

- **Mixed Waste Streams:** Waste is rarely segregated at the source, resulting in highly mixed waste streams. AI systems become less efficient when dealing with unsegregated waste.
- **Varied Waste Types:** The types of waste vary widely across regions — urban areas produce more plastic and e-waste, while rural areas generate more organic waste. AI models need to adapt accordingly.

4. Data Scarcity

- **Limited Data Availability:** AI needs large datasets, but India lacks comprehensive data on waste patterns, making model training difficult.
- **Inconsistent Reporting:** Data collection methods vary from city to city, leading to inconsistencies.

5. Skill Gap

- **Lack of Expertise:** Implementing and maintaining AI systems requires skilled professionals, but there is a shortage of trained personnel in the waste management sector.
- **Training Needs:** Workers must be trained to operate and monitor AI-powered equipment, which takes time and resources.

6. Integration with Existing Systems

- **Legacy Systems:** Most waste management systems currently in place are manual or semi-automated, making integration with AI challenging.
- **Resistance to Change:** Workers and officials may resist adopting new technology because they fear job loss or are unfamiliar with AI.

7. Policy and Regulation

- **Lack of Clear Guidelines:** India is still developing its AI policies, and specific regulations around AI in waste management are lacking.
- **Bureaucratic Hurdles:** The implementation process often involves navigating complex administrative layers, slowing adoption.

8. Maintenance and Sustainability

- **High Maintenance Costs:** AI-powered systems require regular maintenance and software updates, adding to long-term costs.
- **Power Supply Issues:** Many areas still face unreliable electricity, affecting the consistent operation of AI-powered systems.

9. Socio-economic Factors

- **Informal Sector Impact:** India's waste management heavily relies on informal workers (ragpickers). AI could disrupt their livelihood unless they are integrated into the new systems.
- **Community Engagement:** Public participation in waste segregation and disposal is crucial, but awareness is still lacking in many areas.

10. Scalability Challenges

- **Pilot to Large-scale Transition:** Several AI-based waste management projects have been successfully piloted, but scaling these projects to cover entire cities is a massive challenge.
- **Diverse Regional Needs:** Each region has different waste management needs, requiring customised AI models, which adds complexity.

CONCLUSION

Integrating AI and IoT technologies into urban solid waste management signifies a transformative shift, offering promising solutions to the escalating challenges of waste disposal and recycling in rapidly growing cities. As municipal populations rise and consumption patterns evolve, cities encounter significant waste management problems that threaten environmental sustainability and public health. AI and IoT technologies deliver innovative solutions that improve operational efficiency and lay the groundwork for more sustainable urban ecosystems. These technologies are crucial in reducing urban environmental footprints, fostering a circular economy, and enabling cities to achieve their sustainability objectives by optimising collection, sorting, and recycling processes.

Through IoT technology, cities can identify high-waste areas and optimise collection schedules, enhancing operational efficiency and reducing costs. As AI and IoT evolve, their impact on waste management will grow. Collaboration among governments, tech providers, and the public is essential to fully leveraging these technologies. Policymakers must create a supportive regulatory environment, establish standards for data privacy, ensure equitable access, and provide funding opportunities. Additionally, technical standards should be set to ensure these systems function effectively in various urban contexts. Collaboration and innovation must be prioritised to realise the full potential of AI and IoT in urban waste management.

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